

## Product Specification

Product code:	1869
Product name:	Natural Isoamyl Acetate Mix (I Type)
Chemical name or synonyms:	Acetic Acid 2/3-methylbutyl Ester
Empirical formula:	C <sub>7</sub> H <sub>14</sub> O <sub>2</sub>
Declaration in USA:	Natural
EU:	Natural Flavoring Substance
Appearance:	Colorless to pale yellow liquid
Odor:	Banana
Boiling point:	N/a
Flash point:	40.1°C
Specific gravity @ 20°/20°C:	0.870 - 0.890
Refractive index @ 20°C:	1.398 - 1.404
Assay (by GLC):	Isoamyl Acetate: 75 - 95% min. 2 Methyl Butyl Acetate: 5 - 25% Sum of 3 Methyl & 2 Methyl Butyl Acetates: 98% min.
Solubility:	Insoluble in water; soluble in most organic solvents.
Storage and shelf life:	In tightly closed container away from light and source of ignition at max. 20°C; 24 months.
FEMA No.:	2055/3644
CFR No.:	172.510
EINECS No.:	204-662-3/210-843-8
CAS No.:	123-92-2/624-41-9
CoE No.:	214/11076
HS code:	2915.39.4550
FLAVIS No.:	9.024/9.286

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