



## Product Specification

Product code:	1269
Product name:	Natural 3-Octyl Acetate
Chemical name or synonyms:	1 Ethyl hexyl acetate
Empirical formula:	C <sub>10</sub> H <sub>20</sub> O <sub>2</sub>
Declaration in USA:	Natural
EEC:	Natural flavoring substance
Appearance:	Colorless to slightly pale yellow liquid
Odor:	Rose, Jasmine
Melting point (for solids only):	N/a
Boiling point:	90°C/18 mm
Flash point:	ca. 69°C
Specific gravity @ 20°/20°C:	0.859 – 0.869
Refractive index @ 20°C:	1.408 – 1.418
Assay (by GLC):	98% min.
Solubility:	Insoluble in water, Soluble in most organic solvents
Storage and shelf life:	In tightly closed container away from light and source of ignition at max. 20°C: 36 months min
FEMA No.:	3583
CFR No.:	172.510
EINECS No.:	225-471-1
CAS No.:	4864-61-3
CoE No.:	2347
HS code:	2915.39.9000
FLAVIS No:	9.254

Date: Aug. 2015  
Version: 6.0