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## **Product Specification**

Product code: 1128

Product name: Natural Isoamyl isobutyrate

Chemical name or synonyms: Isobutyric acid, isoamyl ester

Empirical formula: C<sub>9</sub>H<sub>18</sub>O<sub>2</sub>

Declaration in USA: Natural

EEC: Natural flavoring substance

Appearance: Colorless to pale yellow liquid

Odor: Fruity, grape

Melting point (for solids only): -

Boiling point: 170°C

Flash point: ca. 54°C

Specific gravity @ 20°/20°C: 0.855 - 0.875

Refractive index @ 20°C: 1.400 - 1.410

Assay (by GLC): 98% min.

Solubility: Insoluble in water; soluble in most organic solvents

Storage and shelf life: In tightly closed container away from light and

source of ignition at max. 20°C: 36 months min

FEMA No.: 3507

CFR No.: 172.510

EINECS No.: 218-078-1

CAS No.: 2050-01-3

CoE No.: 294

HS code: 2915.60.5000

FLAVIS No: 9.419

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Version: 7.0