

## Safety Data Sheet acc. to OSHA HCS

Printing date 08/24/2018

Reviewed on 03/31/2018

### 1 Identification

- **Product identifier**
- **Trade name: 5-Methyl-2-Hepten-4-one 1% EtOH natural**
- **Product number:** 1667
- **CAS Number:** 81925-81-7 / 64-17-5
- **EINECS Number:** 209-990-2 / 200-578-6
- **Application of the substance / the mixture** Food flavorings

- **Details of the supplier of the safety data sheet**

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- **Manufacturer/Supplier:**

Advanced Biotech  
 10 Taft Road  
 Totowa, NJ 07512 USA

- **Information department:**

Product Safety Department  
 productsafety@adv-bio.com

- **Emergency telephone number:**

1(800)535-5053 (Info Trac)  
 1(352)323-3500 (International)  
 During normal business hours: 1(973)339-6242

### 2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

- **Label elements** Harmful in contact with skin or if inhaled.

- **GHS label elements**

Pictograms on label shall be in the shape of a square set at a point and shall include a black hazard symbol on a white background with a red frame sufficiently wide to be clearly visible.

The product is classified and labeled according to the Globally Harmonized System (GHS).

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**Trade name: 5-Methyl-2-Hepten-4-one 1% EtOH natural**

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· **Hazard pictograms**



GHS02 GHS07

· **Signal word** Danger

· **Hazard-determining components of labeling:**

5-Methyl-2-Hepten-4-one

· **Hazard statements**

H225 Highly flammable liquid and vapor.

H317 May cause an allergic skin reaction.

· **Precautionary statements**

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P241 Use explosion-proof electrical/ventilating/lighting/equipment.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P403+P235 Store in a well-ventilated place. Keep cool.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 0

Fire = 3

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**

HEALTH 0

Health = 0

FIRE 3

Fire = 3

REACTIVITY 0

Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

### 3 Composition/information on ingredients

· **Description:** Mixture of the substances listed below with nonhazardous additions.

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**· Dangerous components:**

CAS: 64-17-5	ethyl alcohol  Flam. Liq. 2, H225	99.0%
CAS: 81925-81-7	5-Methyl-2-Hepten-4-one  Flam. Liq. 3, H226;  Skin Irrit. 2, H315;  Eye Irrit. 2A, H319;  Skin Sens. 1, H317	1.0%

### 4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**  
 Supply fresh air and be sure to call for a doctor.  
 In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**  
 No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**  
 No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**  
 CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.
- **Additional information**  
 Cool endangered receptacles with water spray.  
 Collect contaminated fire fighting water separately. It must not enter the sewage system.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
 Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**  
 Dilute with plenty of water.  
 Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
 Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
 Dispose contaminated material as waste according to item 13.  
 Ensure adequate ventilation.

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- **Reference to other sections**  
 See Section 7 for information on safe handling.  
 See Section 8 for information on personal protection equipment.  
 See Section 13 for disposal information.

· **Protective Action Criteria for Chemicals**

· <b>PAC-1:</b>		
CAS: 64-17-5	ethyl alcohol	1,800 ppm
· <b>PAC-2:</b>		
CAS: 64-17-5	ethyl alcohol	3300* ppm
· <b>PAC-3:</b>		
CAS: 64-17-5	ethyl alcohol	15000* ppm

### 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**  
 Ensure good ventilation/exhaustion at the workplace.  
 Prevent formation of aerosols.
- **Information about protection against explosions and fires:**  
 Keep ignition sources away - Do not smoke.  
 Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**  
 Keep receptacle tightly sealed.  
 Store in cool, dry conditions in well sealed receptacles.
- **Specific end use(s)** No further relevant information available.

### 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**  
 The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.  
 At this time, the remaining constituent has no known exposure limits.

<b>CAS: 64-17-5 ethyl alcohol</b>	
PEL	Long-term value: 1900 mg/m <sup>3</sup> , 1000 ppm
REL	Long-term value: 1900 mg/m <sup>3</sup> , 1000 ppm
TLV	Short-term value: 1880 mg/m <sup>3</sup> , 1000 ppm

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- **Additional information:** The lists that were valid during the creation were used as a basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
 Immediately remove all soiled and contaminated clothing.  
 Wash hands before breaks and at the end of work.
- **Breathing equipment:**  
 In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material should be based on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**  
 The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**  
 The exact break through time has to be determined by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

### 9 Physical and chemical properties

- **Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**

<b>Form:</b>	Liquid
<b>Color:</b>	According to product specification
- **Odor:** According to product specification
- **Odor threshold:** Not determined.
- **pH-value:** Not determined.

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· <b>Change in condition</b> <b>Melting point/Melting range:</b> <b>Boiling point/Boiling range:</b>	-114.5 °C (-174.1 °F) Undetermined.
· <b>Flash point:</b>	15 °C (59 °F)
· <b>Flammability (solid, gaseous):</b>	Not applicable.
· <b>Ignition temperature:</b>	425 °C (797 °F)
· <b>Decomposition temperature:</b>	Not determined.
· <b>Auto igniting:</b>	Product is not selfigniting.
· <b>Danger of explosion:</b>	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· <b>Explosion limits:</b> <b>Lower:</b> <b>Upper:</b>	3.5 Vol % 15 Vol %
· <b>Vapor pressure at 20 °C (68 °F):</b>	59 hPa (44.3 mm Hg)
· <b>Density at 20 °C (68 °F):</b> · <b>Relative density</b> · <b>Vapor density</b> · <b>Evaporation rate</b>	0.815 g/cm <sup>3</sup> (6.80118 lbs/gal) Not determined. Not determined. Not determined.
· <b>Solubility in / Miscibility with</b> <b>Water at 20 °C (68 °F):</b>	1,000 g/l
· <b>Partition coefficient (n-octanol/water):</b>	Not determined.
· <b>Viscosity:</b> <b>Dynamic:</b> <b>Kinematic:</b>	Not determined. Not determined.
· <b>Solvent content:</b> <b>Organic solvents:</b> <b>VOC content:</b>	99.0 % 99.00 % 806.8 g/l / 6.73 lb/gal
· <b>Other information</b>	No further relevant information available.

**10 Stability and reactivity**

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**  
 No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.

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· **Hazardous decomposition products:** No dangerous decomposition products known.

**11 Toxicological information**

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

**CAS: 64-17-5 ethyl alcohol**

Oral	LD50	7,060 mg/kg (rat)
Inhalative	LC50/4 h	20,000 mg/l (rat)

- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:  
 Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

CAS: 64-17-5 ethyl alcohol	1
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· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

**12 Ecological information**

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**

· **General notes:**

Water hazard class 2 (Self-assessment): hazardous for water  
 Do not allow product to reach ground water, water course or sewage system.  
 Danger to drinking water if even small quantities leak into the ground.

· **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

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· **Other adverse effects** No further relevant information available.

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**13 Disposal considerations**

- **Waste treatment methods**
- **Recommendation:**  
 Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

**14 Transport information**

· <b>UN-Number</b>	
· <b>DOT, ADR, IMDG, IATA</b>	UN1170
· <b>UN proper shipping name</b>	
· <b>DOT</b>	Ethanol solutions
· <b>ADR</b>	1170 Ethanol solutions
· <b>IMDG</b>	ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)
· <b>IATA</b>	ETHANOL SOLUTION
· <b>Transport hazard class(es)</b>	
· <b>DOT</b>	
	
· <b>Class</b>	3 Flammable liquids
· <b>Label</b>	3
· <b>ADR</b>	
	
· <b>Class</b>	3 (F1) Flammable liquids
· <b>Label</b>	3

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· **IMDG, IATA**



· **Class** 3 Flammable liquids  
 · **Label** 3

· **Packing group**  
 · **DOT, ADR, IMDG, IATA** III

· **Environmental hazards:**  
 · **Marine pollutant:** No

· **Special precautions for user** Warning: Flammable liquids  
 · **Danger code (Kemler):** 30  
 · **EMS Number:** F-E,S-D  
 · **Stowage Category** A

· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.

· **Transport/Additional information:**

· **DOT**  
 · **Quantity limitations** On passenger aircraft/rail: 60 L  
 On cargo aircraft only: 220 L

· **ADR**  
 · **Excepted quantities (EQ)** Code: E1  
 Maximum net quantity per inner packaging: 30 ml  
 Maximum net quantity per outer packaging: 1000 ml

· **IMDG**  
 · **Limited quantities (LQ)** 5L  
 · **Excepted quantities (EQ)** Code: E1  
 Maximum net quantity per inner packaging: 30 ml  
 Maximum net quantity per outer packaging: 1000 ml

· **UN "Model Regulation":** UN 1170 ETHANOL SOLUTIONS, 3, III

**15 Regulatory information**

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**  
 · **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

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· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

· **TSCA new (21st Century Act) (Substances not listed)**

CAS: 81925-81-7 | 5-Methyl-2-Hepten-4-one

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

CAS: 64-17-5 | ethyl alcohol

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

CAS: 64-17-5 | ethyl alcohol

A3

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements**

Pictograms on label shall be in the shape of a square set at a point and shall include a black hazard symbol on a white background with a red frame sufficiently wide to be clearly visible.

The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS07

· **Signal word** Danger

· **Hazard-determining components of labeling:**

5-Methyl-2-Hepten-4-one

· **Hazard statements**

H225 Highly flammable liquid and vapor.

H317 May cause an allergic skin reaction.

· **Precautionary statements**

P210

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

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**Trade name: 5-Methyl-2-Hepten-4-one 1% EtOH natural**

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- P241 Use explosion-proof electrical/ventilating/lighting/equipment.
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray
- P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P403+P235 Store in a well-ventilated place. Keep cool.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

• **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

• **Relevant phrases**

- H225 Highly flammable liquid and vapor.
- H226 Flammable liquid and vapor.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.

• **Department issuing SDS:** Product Safety Department

• **Contact:**

Product Safety Department  
 productsafety@adv-bio.com

• **Date of preparation / last revision** 08/24/2018 / -

• **Abbreviations and acronyms:**

- ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
- IMDG: International Maritime Code for Dangerous Goods
- DOT: US Department of Transportation
- IATA: International Air Transport Association
- ACGIH: American Conference of Governmental Industrial Hygienists
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- NFPA: National Fire Protection Association (USA)
- HMIS: Hazardous Materials Identification System (USA)
- VOC: Volatile Organic Compounds (USA, EU)
- LC50: Lethal concentration, 50 percent
- LD50: Lethal dose, 50 percent
- PBT: Persistent, Bioaccumulative and Toxic
- vPvB: very Persistent and very Bioaccumulative
- NIOSH: National Institute for Occupational Safety
- OSHA: Occupational Safety & Health
- TLV: Threshold Limit Value
- PEL: Permissible Exposure Limit
- REL: Recommended Exposure Limit
- Flam. Liq. 2: Flammable liquids – Category 2
- Flam. Liq. 3: Flammable liquids – Category 3
- Skin Irrit. 2: Skin corrosion/irritation – Category 2
- Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
- Skin Sens. 1: Skin sensitisation – Category 1