

Safety Data Sheet acc. to OSHA HCS

Printing date 12/17/2018

Reviewed on 12/17/2018

1 Identification

- **Product identifier**
- **Trade name: Green Key natural**
- **Product number: 1456**
- **Application of the substance / the mixture** Food flavorings

- **Details of the supplier of the safety data sheet**

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- **Manufacturer/Supplier:**

Advanced Biotech
 10 Taft Road
 Totowa, NJ 07512 USA

- **Information department:**

Product Safety Department
 productsafety@adv-bio.com

- **Emergency telephone number:**

1(800)535-5053 (Info Trac)
 1(352)323-3500 (International)
 During normal business hours: 1(973)339-6242

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS07

Eye Irrit. 2A H319 Causes serious eye irritation.

- **Label elements** Harmful in contact with skin or if inhaled.

- **GHS label elements**

Pictograms on label shall be in the shape of a square set at a point and shall include a black hazard symbol on a white background with a red frame sufficiently wide to be clearly visible.

The product is classified and labeled according to the Globally Harmonized System (GHS).

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· **Hazard pictograms**



GHS02 GHS07

· **Signal word** Danger

· **Hazard statements**

H225 Highly flammable liquid and vapor.
 H319 Causes serious eye irritation.

· **Precautionary statements**

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
 P241 Use explosion-proof electrical/ventilating/lighting/equipment.
 P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P403+P235 Store in a well-ventilated place. Keep cool.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 2
 Fire = 4
 Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = 2
 Fire = 4
 Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.
 · **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 928-96-1	cis-3-Hexenol	60-70%
	Flam. Liq. 3, H226; Eye Irrit. 2A, H319	

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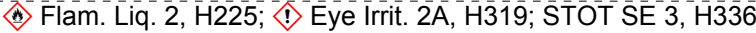
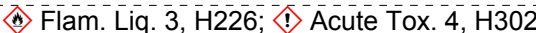
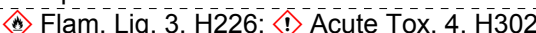
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CAS: 64-17-5	ethyl alcohol 	15-25%
CAS: 141-78-6	ethyl acetate 	5-15%
CAS: 111-27-3	hexan-1-ol 	2-5%
CAS: 589-82-2	3-Heptanol 	0.2-1%

4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Immediately rinse with water.
- **After eye contact:**
 Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**
 No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
 No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
 CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.
- **Additional information**
 Cool endangered receptacles with water spray.
 Collect contaminated fire fighting water separately. It must not enter the sewage system.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
 Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
 Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
 Dispose contaminated material as waste according to item 13.

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Ensure adequate ventilation.

· **Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

· **Protective Action Criteria for Chemicals**

· **PAC-1:**

CAS: 64-17-5	ethyl alcohol	1,800 ppm
CAS: 141-78-6	ethyl acetate	1,200 ppm
CAS: 111-27-3	hexan-1-ol	10 ppm

· **PAC-2:**

CAS: 64-17-5	ethyl alcohol	3300* ppm
CAS: 141-78-6	ethyl acetate	1,700 ppm
CAS: 111-27-3	hexan-1-ol	110 ppm

· **PAC-3:**

CAS: 64-17-5	ethyl alcohol	15000* ppm
CAS: 141-78-6	ethyl acetate	10000** ppm
CAS: 111-27-3	hexan-1-ol	580 ppm

7 Handling and storage

· **Handling:**

· **Precautions for safe handling** No special precautions are necessary if used correctly.

· **Information about protection against explosions and fires:**

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

· **Conditions for safe storage, including any incompatibilities**

· **Storage:**

· **Requirements to be met by storerooms and receptacles:** Store in a cool location.

· **Information about storage in one common storage facility:** Not required.

· **Further information about storage conditions:**

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

· **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see item 7.

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

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At this time, the other constituents have no known exposure limits.

CAS: 64-17-5 ethyl alcohol	
PEL	Long-term value: 1900 mg/m ³ , 1000 ppm
REL	Long-term value: 1900 mg/m ³ , 1000 ppm
TLV	Short-term value: 1880 mg/m ³ , 1000 ppm
CAS: 141-78-6 ethyl acetate	
PEL	Long-term value: 1400 mg/m ³ , 400 ppm
REL	Long-term value: 1400 mg/m ³ , 400 ppm
TLV	Long-term value: 1440 mg/m ³ , 400 ppm
CAS: 111-27-3 hexan-1-ol	
WEEL	Long-term value: 40 ppm eye irritation

· **Additional information:** The lists that were valid during the creation were used as a basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing.
- Wash hands before breaks and at the end of work.
- Avoid contact with the eyes.
- Avoid contact with the eyes and skin.

· **Breathing equipment:** Not required.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material should be based on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be determined by the manufacturer of the protective gloves and has to be observed.

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· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form:	Liquid
Color:	According to product specification
Odor:	According to product specification
Odor threshold:	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	Undetermined.

· **Flash point:** 17 °C (62.6 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 425 °C (797 °F)

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· **Explosion limits:**

Lower:	3.5 Vol %
Upper:	15 Vol %

· **Vapor pressure at 20 °C (68 °F):** 59 hPa (44.3 mm Hg)

· **Density at 20 °C (68 °F):** 0.86 g/cm³ (7.1767 lbs/gal)

· **Relative density** Not determined.

· **Vapor density** Not determined.

· **Evaporation rate** Not determined.

· **Solubility in / Miscibility with**

Water: Not miscible or difficult to mix.

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

Dynamic: Not determined.

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Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	22-45 %
VOC content:	22-45 %
	387.0 g/l / 3.23 lb/gal
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

ATE (Acute Toxicity Estimate)		
Oral	LD50	4,470-6,389 mg/kg (rat)
Dermal	LD50	54,281-144,711 mg/kg (rabbit)
Inhalative	LC50/4 h	10,667-32,000 mg/l (rat)

CAS: 928-96-1 cis-3-Hexenol

Oral	LD50	4,700 mg/kg (rat)
Dermal	LD50	>5,000 mg/kg (rabbit)

- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** Irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

CAS: 64-17-5	ethyl alcohol	1
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· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
 Water hazard class 1 (Self-assessment): slightly hazardous for water
 Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
 Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|----------------------------------|--|
| · UN-Number | |
| · DOT, ADR, IMDG, IATA | UN1993 |
| · UN proper shipping name | |
| · DOT | Flammable liquids, n.o.s. (Ethanol, cis-3-Hexenol) |
| · ADR | 1993 FLAMMABLE LIQUID, N.O.S. (ETHANOL (ETHYL ALCOHOL), cis-3-Hexenol) |
| · IMDG | FLAMMABLE LIQUID, N.O.S. (ETHANOL (ETHYL ALCOHOL), cis-3-Hexenol) |

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· IATA	FLAMMABLE LIQUID, N.O.S. (ETHANOL, cis-3-Hexenol)
· Transport hazard class(es)	
· DOT, IMDG, IATA	
	
· Class	3 Flammable liquids
· Label	3
<hr/>	
· ADR	
	
· Class	3 (F1) Flammable liquids
· Label	3
· Packing group	
· DOT, ADR, IMDG, IATA	II
· Environmental hazards:	
· Marine pollutant:	No
· Special precautions for user	Warning: Flammable liquids
· Danger code (Kemler):	33
· EMS Number:	F-E, S-E
· Stowage Category	B
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
<hr/>	
· ADR	
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
<hr/>	
· IMDG	
· Limited quantities (LQ)	1L

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<ul style="list-style-type: none"> · Excepted quantities (EQ) 	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
<ul style="list-style-type: none"> · UN "Model Regulation": 	UN 1993 FLAMMABLE LIQUID, N.O.S. (ETHANOL (ETHYL ALCOHOL), CIS-3-HEXENOL), 3, II

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

· **TSCA new (21st Century Act) (Substances not listed)**

CAS: 589-82-2 | 3-Heptanol

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

CAS: 64-17-5 | ethyl alcohol

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

CAS: 64-17-5 | ethyl alcohol

A3

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements**

Pictograms on label shall be in the shape of a square set at a point and shall include a black hazard symbol on a white background with a red frame sufficiently wide to be clearly visible.

The product is classified and labeled according to the Globally Harmonized System (GHS).

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· **Hazard pictograms**



GHS02 GHS07

· **Signal word** Danger

· **Hazard statements**

H225 Highly flammable liquid and vapor.
 H319 Causes serious eye irritation.

· **Precautionary statements**

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
 P241 Use explosion-proof electrical/ventilating/lighting/equipment.
 P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P403+P235 Store in a well-ventilated place. Keep cool.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

H225 Highly flammable liquid and vapor.
 H226 Flammable liquid and vapor.
 H302 Harmful if swallowed.
 H319 Causes serious eye irritation.
 H336 May cause drowsiness or dizziness.

· **Department issuing SDS:** Product Safety Department

· **Contact:**

Product Safety Department
 productsafety@adv-bio.com

· **Date of preparation / last revision** 12/17/2018 / -

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 DOT: US Department of Transportation
 IATA: International Air Transport Association
 ACGIH: American Conference of Governmental Industrial Hygienists
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 NFPA: National Fire Protection Association (USA)
 HMIS: Hazardous Materials Identification System (USA)

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VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Flam. Liq. 2: Flammable liquids – Category 2
Flam. Liq. 3: Flammable liquids – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

US