

## Safety Data Sheet acc. to OSHA HCS

Printing date 08/24/2018

Reviewed on 04/30/2018

### 1 Identification

- **Product identifier**
- **Trade name: Green Key (QU) Natural**
- **Product number:** 1035
- **Application of the substance / the mixture** Food flavorings

- **Details of the supplier of the safety data sheet**

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- **Manufacturer/Supplier:**

Advanced Biotech  
 10 Taft Road  
 Totowa, NJ 07512 USA

- **Information department:**

Product Safety Department  
 productsafety@adv-bio.com

- **Emergency telephone number:**

1(800)535-5053 (Info Trac)  
 1(352)323-3500 (International)  
 During normal business hours: 1(973)339-6242

### 2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS07

Eye Irrit. 2A H319 Causes serious eye irritation.

STOT SE 3 H336 May cause drowsiness or dizziness.

- **Label elements** Harmful in contact with skin or if inhaled.

- **GHS label elements**

Pictograms on label shall be in the shape of a square set at a point and shall include a black hazard symbol on a white background with a red frame sufficiently wide to be clearly visible.

The product is classified and labeled according to the Globally Harmonized System (GHS).

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· **Hazard pictograms**



GHS02 GHS07

· **Signal word** Danger

· **Hazard-determining components of labeling:**

Ethyl Acetate

· **Hazard statements**

H225 Highly flammable liquid and vapor.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

· **Precautionary statements**

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P241 Use explosion-proof electrical/ventilating/lighting/equipment.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 2

Fire = 3

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = 2

Fire = 3

Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

**3 Composition/information on ingredients**

· **Description:** Mixture of the substances listed below with nonhazardous additions.

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**· Dangerous components:**

	3-Hexen-1-ol, (Z) ⚠ Flam. Liq. 3, H226; ⚠ Eye Irrit. 2A, H319	
	ethyl alcohol ⚠ Flam. Liq. 2, H225	
CAS: 141-78-6	Ethyl Acetate ⚠ Flam. Liq. 2, H225; ⚠ Eye Irrit. 2A, H319; STOT SE 3, H336	21.0%

### 4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Immediately rinse with water.
- **After eye contact:**  
 Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**  
 No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**  
 No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**  
 CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.
- **Additional information**  
 Cool endangered receptacles with water spray.  
 Collect contaminated fire fighting water separately. It must not enter the sewage system.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
 Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
 Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
 Dispose contaminated material as waste according to item 13.  
 Ensure adequate ventilation.

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- **Reference to other sections**  
 See Section 7 for information on safe handling.  
 See Section 8 for information on personal protection equipment.  
 See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· **PAC-1:**

	ethyl alcohol	1,800 ppm
CAS: 141-78-6	Ethyl Acetate	1,200 ppm

· **PAC-2:**

	ethyl alcohol	3300* ppm
CAS: 141-78-6	Ethyl Acetate	1,700 ppm

· **PAC-3:**

	ethyl alcohol	15000* ppm
CAS: 141-78-6	Ethyl Acetate	10000** ppm

### 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**  
 Ensure good ventilation/exhaustion at the workplace.  
 Prevent formation of aerosols.
- **Information about protection against explosions and fires:**  
 Keep ignition sources away - Do not smoke.  
 Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**  
 Keep receptacle tightly sealed.  
 Store in cool, dry conditions in well sealed receptacles.
- **Specific end use(s)** No further relevant information available.

### 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**  
 The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.  
 At this time, the remaining constituent has no known exposure limits.

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<b>ethyl alcohol</b>	
PEL	Long-term value: 1900 mg/m <sup>3</sup> , 1000 ppm
REL	Long-term value: 1900 mg/m <sup>3</sup> , 1000 ppm
TLV	Short-term value: 1880 mg/m <sup>3</sup> , 1000 ppm
<b>CAS: 141-78-6 Ethyl Acetate</b>	
PEL	Long-term value: 1400 mg/m <sup>3</sup> , 400 ppm
REL	Long-term value: 1400 mg/m <sup>3</sup> , 400 ppm
TLV	Long-term value: 1440 mg/m <sup>3</sup> , 400 ppm

- **Additional information:** The lists that were valid during the creation were used as a basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
 Keep away from foodstuffs, beverages and feed.  
 Immediately remove all soiled and contaminated clothing.  
 Wash hands before breaks and at the end of work.  
 Avoid contact with the eyes.  
 Avoid contact with the eyes and skin.
- **Breathing equipment:**  
 In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material should be based on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**  
 The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**  
 The exact break through time has to be determined by the manufacturer of the protective gloves and has to be observed.

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· **Eye protection:**



Tightly sealed goggles

### 9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form:	Liquid
Color:	According to product specification
Odor:	According to product specification
Odor threshold:	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	126 °C (258.8 °F)

· **Flash point:** 20.4 °C (68.7 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 425 °C (797 °F)

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· **Explosion limits:**

Lower:	2.1 Vol %
Upper:	15 Vol %

· **Vapor pressure at 20 °C (68 °F):** 97 hPa (72.8 mm Hg)

· **Density at 20 °C (68 °F):** 0.86 g/cm<sup>3</sup> (7.1767 lbs/gal)

· **Relative density** Not determined.

· **Vapor density** Not determined.

· **Evaporation rate** Not determined.

· **Solubility in / Miscibility with**

**Water:** Not miscible or difficult to mix.

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

**Dynamic:** Not determined.

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<b>Kinematic:</b>	Not determined.
<b>· Solvent content:</b>	
<b>Organic solvents:</b>	50.0 %
<b>VOC content:</b>	50.00 % 430.0 g/l / 3.59 lb/gal
<b>· Solids content:</b>	0.0 %
<b>· Other information</b>	No further relevant information available.

### 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**  
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

### 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**

**ATE (Acute Toxicity Estimate)**

Oral	LD50	9,400 mg/kg (rat)
Inhalative	LC50/4 h	7,619 mg/l (rat)

**3-Hexen-1-ol, (Z)**

Oral	LD50	4,700 mg/kg (rat)
Dermal	LD50	>5,000 mg/kg (rabbit)

- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** Irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:  
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

ethyl alcohol

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· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

### 12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
 Water hazard class 1 (Self-assessment): slightly hazardous for water  
 Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

### 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**  
 Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

### 14 Transport information

- |                                  |   |
|----------------------------------|---|
| · <b>UN-Number</b>               |   |
| · <b>DOT, ADR, IMDG, IATA</b>    | UN1993  |
| · <b>UN proper shipping name</b> |   |
| · <b>DOT</b>                     | Flammable liquids, n.o.s. (Ethanol, Ethyl acetate)                |
| · <b>ADR</b>                     | 1993 Flammable liquids, n.o.s. (Ethanol, Ethyl acetate)           |
| · <b>IMDG</b>                    | FLAMMABLE LIQUID, N.O.S. (ETHANOL (ETHYL ALCOHOL), ETHYL ACETATE) |

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· IATA	FLAMMABLE LIQUID, N.O.S. (ETHANOL, ETHYL ACETATE)
· Transport hazard class(es)	
· DOT	
	
· Class	3 Flammable liquids
· Label	3
· ADR	
	
· Class	3 (F1) Flammable liquids
· Label	3
· IMDG, IATA	
	
· Class	3 Flammable liquids
· Label	3
· Packing group	
· DOT, ADR, IMDG, IATA	II
· Environmental hazards:	Not applicable.
· Special precautions for user	Warning: Flammable liquids
· Danger code (Kemler):	33
· EMS Number:	F-E, S-E
· Stowage Category	B
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L

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<ul style="list-style-type: none"> <li>· <b>ADR</b></li> <li>· <b>Excepted quantities (EQ)</b></li> </ul>	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
<ul style="list-style-type: none"> <li>· <b>IMDG</b></li> <li>· <b>Limited quantities (LQ)</b></li> <li>· <b>Excepted quantities (EQ)</b></li> </ul>	1L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
<ul style="list-style-type: none"> <li>· <b>UN "Model Regulation":</b></li> </ul>	UN 1993 FLAMMABLE LIQUIDS, N.O.S. (ETHANOL, ETHYL ACETATE), 3, II

**15 Regulatory information**

<ul style="list-style-type: none"> <li>· <b>Safety, health and environmental regulations/legislation specific for the substance or mixture</b></li> <li>· <b>Sara</b></li> </ul>	
<ul style="list-style-type: none"> <li>· <b>Section 355 (extremely hazardous substances):</b></li> </ul>	None of the ingredients is listed.
<ul style="list-style-type: none"> <li>· <b>Section 313 (Specific toxic chemical listings):</b></li> </ul>	None of the ingredients is listed.
<ul style="list-style-type: none"> <li>· <b>TSCA (Toxic Substances Control Act):</b></li> </ul>	All ingredients are listed.
<ul style="list-style-type: none"> <li>· <b>Proposition 65</b></li> </ul>	
<ul style="list-style-type: none"> <li>· <b>Chemicals known to cause cancer:</b></li> </ul>	None of the ingredients is listed.
<ul style="list-style-type: none"> <li>· <b>Chemicals known to cause reproductive toxicity for females:</b></li> </ul>	None of the ingredients is listed.
<ul style="list-style-type: none"> <li>· <b>Chemicals known to cause reproductive toxicity for males:</b></li> </ul>	None of the ingredients is listed.
<ul style="list-style-type: none"> <li>· <b>Chemicals known to cause developmental toxicity:</b></li> </ul>	ethyl alcohol
<ul style="list-style-type: none"> <li>· <b>Carcinogenic categories</b></li> </ul>	
<ul style="list-style-type: none"> <li>· <b>EPA (Environmental Protection Agency)</b></li> </ul>	None of the ingredients is listed.
<ul style="list-style-type: none"> <li>· <b>TLV (Threshold Limit Value established by ACGIH)</b></li> </ul>	ethyl alcohol <span style="float: right;">A3</span>
<ul style="list-style-type: none"> <li>· <b>NIOSH-Ca (National Institute for Occupational Safety and Health)</b></li> </ul>	None of the ingredients is listed.

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· **GHS label elements**

Pictograms on label shall be in the shape of a square set at a point and shall include a black hazard symbol on a white background with a red frame sufficiently wide to be clearly visible.

The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS07

· **Signal word** Danger

· **Hazard-determining components of labeling:**

Ethyl Acetate

· **Hazard statements**

H225 Highly flammable liquid and vapor.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

· **Precautionary statements**

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P241 Use explosion-proof electrical/ventilating/lighting/equipment.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

**16 Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

H225 Highly flammable liquid and vapor.

H226 Flammable liquid and vapor.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

· **Department issuing SDS:** Product Safety Department

· **Contact:**

Product Safety Department  
 productsafety@adv-bio.com

· **Date of preparation / last revision** 08/24/2018 / -

· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

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DOT: US Department of Transportation  
IATA: International Air Transport Association  
ACGIH: American Conference of Governmental Industrial Hygienists  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
NFPA: National Fire Protection Association (USA)  
HMIS: Hazardous Materials Identification System (USA)  
VOC: Volatile Organic Compounds (USA, EU)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative  
NIOSH: National Institute for Occupational Safety  
OSHA: Occupational Safety & Health  
TLV: Threshold Limit Value  
PEL: Permissible Exposure Limit  
REL: Recommended Exposure Limit  
Flam. Liq. 2: Flammable liquids – Category 2  
Flam. Liq. 3: Flammable liquids – Category 3  
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A  
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

US