1 Identification

- **Product identifier**
- **Trade name:** Para-Menthene-8-thiol natural 1% limonene
- **Product number:** 1444
- **CAS Number:** 71159-90-5/5989-27-5
- **Application of the substance / the mixture** Food flavorings

**Details of the supplier of the safety data sheet**

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. Advanced Biotech makes NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the Advanced Biotech product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of an Advanced Biotech product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the Advanced Biotech product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

- **Manufacturer/Supplier:**
  Advanced Biotech
  10 Taft Road
  Totowa, NJ 07512 USA

- **Information department:**
  Product Safety Department
  productsafety@adv-bio.com

- **Emergency telephone number:**
  1(800)535-5053 (Info Trac)
  1(352)323-3500 (International)
  During normal business hours: 1(973)339-6242

2 Hazard(s) identification

- **Classification of the substance or mixture**
  - GHS02 Flame
  - Flam. Liq. 3  H226  Flammable liquid and vapor.
  - GHS07
  - Skin Irrit. 2  H315  Causes skin irritation.
  - Skin Sens. 1  H317  May cause an allergic skin reaction.

**Label elements** Harmful in contact with skin or if inhaled.

**GHS label elements**

Pictograms on label shall be in the shape of a square set at a point and shall include a black hazard symbol on a white background with a red frame sufficiently wide to be clearly visible.

The product is classified and labeled according to the Globally Harmonized System (GHS).

(Continued on page 2)
Trade name: Para-Menthene-8-thiol natural 1% limonene

- **Hazard pictograms**
  
  ![GHS02](image) ![GHS07](image)

- **Signal word** Warning

- **Hazard-determining components of labeling:**
  - d-limonene

- **Hazard statements**
  - H226 Flammable liquid and vapor.
  - H315 Causes skin irritation.
  - H317 May cause an allergic skin reaction.

- **Precautionary statements**
  - P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
  - P241 Use explosion-proof electrical/ventilating/lighting/equipment.
  - P261 Avoid breathing dust/fume/gas/mist/vapors/spray
  - P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
  - P403+P235 Store in a well-ventilated place. Keep cool.
  - P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Classification system:**
  - **NFPA ratings (scale 0 - 4)**
    - Health = 1
    - Fire = 2
    - Reactivity = 0
  - **HMIS-ratings (scale 0 - 4)**
    - Health = 1
    - Fire = 2
    - Reactivity = 0

- **Other hazards**
  - Results of PBT and vPvB assessment
    - PBT: Not applicable.
    - vPvB: Not applicable.

### 3 Composition/information on ingredients

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- **Dangerous components:**
  
  - d-limonene: Flam. Liq. 3, H226; Skin Irrit. 2, H315; Skin Sens. 1, H317

### 4 First-aid measures

- **Description of first aid measures**
  - **General information:** Immediately remove any clothing soiled by the product.
Trade name: Para-Menthene-8-thiol natural 1% limonene

- **After inhalation:**
  Supply fresh air and be sure to call for a doctor.
  In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:**
  Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**
  Rinse opened eye for several minutes under running water.
- **After swallowing:**
  If symptoms persist consult doctor.
- **Information for doctor:**
  - Most important symptoms and effects, both acute and delayed
    No further relevant information available.
  - Indication of any immediate medical attention and special treatment needed
    No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**
  - Suitable extinguishing agents:
    CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:**
  Water with full jet
- **Special hazards arising from the substance or mixture**
  No further relevant information available.
- **Advice for firefighters**
  - Protective equipment: No special measures required.
  - Additional information
    Cool endangered receptacles with water spray.
    Collect contaminated fire fighting water separately. It must not enter the sewage system.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
  Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**
  Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
  Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
  Dispose contaminated material as waste according to item 13.
  Ensure adequate ventilation.
- **Reference to other sections**
  See Section 7 for information on safe handling.
  See Section 8 for information on personal protection equipment.
  See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**
  - **PAC-1:**
    d-limonene 15 ppm
  - **PAC-2:**
    d-limonene 67 ppm
  - **PAC-3:**
    d-limonene 170 ppm
7 Handling and storage

· Handling:
  · Precautions for safe handling
    Ensure good ventilation/exhaustion at the workplace.
    Prevent formation of aerosols.
  · Information about protection against explosions and fires:
    Keep ignition sources away - Do not smoke.
    Protect against electrostatic charges.

· Conditions for safe storage, including any incompatibilities
  · Storage:
    · Requirements to be met by storerooms and receptacles:
      No special requirements.
      Please refer to product specification for product storage requirements.
    · Information about storage in one common storage facility: Not required.
    · Further information about storage conditions: Keep receptacle tightly sealed.

· Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

· Additional information about design of technical systems: No further data; see item 7.

· Control parameters
  · Components with limit values that require monitoring at the workplace:
    The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
  · Additional information: The lists that were valid during the creation were used as a basis.

· Exposure controls
  · Personal protective equipment:
    · General protective and hygienic measures:
      Immediately remove all soiled and contaminated clothing.
      Wash hands before breaks and at the end of work.
  · Breathing equipment:
    In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
  · Protection of hands:

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material should be based on consideration of the penetration times, rates of diffusion and the degradation.

· Material of gloves
  The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

(Continued on page 5)
Penetration time of glove material
The exact break through time has to be determined by the manufacturer of the protective gloves and has to be observed.

Eye protection:

- Tightly sealed goggles

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### 9 Physical and chemical properties

- **Appearance:**
  - Form: Liquid
  - Color: According to product specification

- **Odor:** According to product specification

- **Odor threshold:** Not determined.

- **pH-value:** Not determined.

- **Change in condition**
  - Melting point/Melting range: -74.3 °C (-101.7 °F)
  - Boiling point/Boiling range: Undetermined.

- **Flash point:** 48 °C (118.4 °F)

- **Flammability (solid, gaseous):** Not applicable.

- **Ignition temperature:** 255 °C (491 °F)

- **Decomposition temperature:** Not determined.

- **Auto igniting:** Product is not selfigniting.

- **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

- **Explosion limits:**
  - Lower: 0.7 Vol %
  - Upper: 6.1 Vol %

- **Vapor pressure at 20 °C (68 °F):** 2.3 hPa (1.7 mm Hg)

- **Density at 20 °C (68 °F):** 0.845 g/cm³ (7.05153 lbs/gal)

- **Relative density:** Not determined.

- **Vapor density:** Not determined.

- **Evaporation rate:** Not determined.

- **Solubility in / Miscibility with Water:** Not miscible or difficult to mix.

- **Partition coefficient (n-octanol/water):** Not determined.

- **Viscosity:**
  - Dynamic: Not determined.
Trade name: Para-Menthene-8-thiol natural 1% limonene

<table>
<thead>
<tr>
<th>Kinematic:</th>
<th>Not determined.</th>
</tr>
</thead>
<tbody>
<tr>
<td>· Solvent content:</td>
<td></td>
</tr>
<tr>
<td>Organic solvents:</td>
<td>99.0 %</td>
</tr>
<tr>
<td>VOC content:</td>
<td>99.00 %</td>
</tr>
<tr>
<td></td>
<td>836.6 g/l / 6.98 lb/gal</td>
</tr>
<tr>
<td>· Other information</td>
<td>No further relevant information available.</td>
</tr>
</tbody>
</table>

10 Stability and reactivity

· Reactivity No further relevant information available.
· Chemical stability
· Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
· Possibility of hazardous reactions No dangerous reactions known.
· Conditions to avoid No further relevant information available.
· Incompatible materials: No further relevant information available.
· Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

· Information on toxicological effects
· Acute toxicity:
  · LD/LC50 values that are relevant for classification:
    ATE (Acute Toxicity Estimate)
    Oral LD50 4,444 mg/kg (rat)
    d-limonene
    Oral LD50 4,400 mg/kg (rat)
· Primary irritant effect:
  · on the skin: No irritant effect.
  · on the eye: No irritating effect.
· Sensitization: Sensitization possible through skin contact.
· Additional toxicological information:
  The product shows the following dangers according to internally approved calculation methods for preparations:
  Irritant
· Carcinogenic categories
  · IARC (International Agency for Research on Cancer)
    d-limonene 3
  · NTP (National Toxicology Program)
    None of the ingredients is listed.
  · OSHA-Ca (Occupational Safety & Health Administration)
    None of the ingredients is listed.
12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
  - **General notes:** Water hazard class 1 (Self-assessment): slightly hazardous for water
  - **Recommendation:** Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

13 Disposal considerations

- **Waste treatment methods**
  - **Recommendation:** Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

14 Transport information

- **UN-Number**
- **DOT, ADR, IMDG, IATA** UN2052

- **UN proper shipping name**
- **DOT** Dipentene mixture
- **ADR** 2052 DIPENTENE mixture, ENVIRONMENTALLY HAZARDOUS
- **IMDG** DIPENTENE mixture, MARINE POLLUTANT
- **IATA** DIPENTENE mixture

- **Transport hazard class(es)**
- **DOT, IMDG**

  ![Flammable class symbol]

  - **Class** 3 Flammable liquids
Trade name: Para-Menthene-8-thiol natural 1% limonene

| · Label | 3 |
| · ADR |
| · Class | 3 (F1) Flammable liquids |
| · Label | 3 |
| · IATA |
| · Class | 3 Flammable liquids |
| · Label | 3 |
| · Packing group |
| · DOT, ADR, IMDG, IATA | III |
| · Environmental hazards: | Product contains environmentally hazardous substances: Limonene |
| · Marine pollutant: | Yes |
| · Special marking (ADR): | Symbol (fish and tree) |
| · Special precautions for user | Warning: Flammable liquids |
| · Danger code (Kemler): | 30 |
| · EMS Number: | F-E,S-E |
| · Stowage Category | A |
| · Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code | Not applicable. |
| · Transport/Additional information: |
| · DOT |
| · Quantity limitations | On passenger aircraft/rail: 60 L |
| | On cargo aircraft only: 220 L |
| · Remarks: | Special marking with the symbol (fish and tree). |
| · ADR |
| · Excepted quantities (EQ) | Code: E1 |
| | Maximum net quantity per inner packaging: 30 ml |
| | Maximum net quantity per outer packaging: 1000 ml |
| · IMDG |
| · Limited quantities (LQ) | 5L |
| · Excepted quantities (EQ) | Code: E1 |
| | Maximum net quantity per inner packaging: 30 ml |
| | Maximum net quantity per outer packaging: 1000 ml |
Safety Data Sheet
acc. to OSHA HCS

Printing date 02/11/2019
Reviewed on 02/08/2019

Trade name: Para-Menthene-8-thiol natural 1% limonene

(Continuation of page 8)

- UN "Model Regulation":
  UN 2052 DIPENTENE MIXTURE, 3, III, ENVIRONMENTALLY HAZARDOUS

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
  Sara
  - Section 355 (extremely hazardous substances):
    None of the ingredients is listed.
  - Section 313 (Specific toxic chemical listings):
    None of the ingredients is listed.
  - TSCA (Toxic Substances Control Act):
    All ingredients are listed.
  - Proposition 65
    - Chemicals known to cause cancer:
      None of the ingredients is listed.
    - WARNING! This product contains chemicals known to the state of California to cause cancer: Myrcene
      Myrcene CAS-no. 123-35-3 (1.5-2.0% by weight)
    - Chemicals known to cause reproductive toxicity for females:
      None of the ingredients is listed.
    - Chemicals known to cause reproductive toxicity for males:
      None of the ingredients is listed.
    - Chemicals known to cause developmental toxicity:
      None of the ingredients is listed.
  - Carcinogenic categories
    - EPA (Environmental Protection Agency)
      None of the ingredients is listed.
    - TLV (Threshold Limit Value established by ACGIH)
      None of the ingredients is listed.
    - NIOSH-Ca (National Institute for Occupational Safety and Health)
      None of the ingredients is listed.
  - GHS label elements
    Pictograms on label shall be in the shape of a square set at a point and shall include a black hazard symbol on a white background with a red frame sufficiently wide to be clearly visible.
    The product is classified and labeled according to the Globally Harmonized System (GHS).
  - Hazard pictograms
    GHS02  GHS07

(Continued on page 10)
### Signal word
Warning

### Hazard-determining components of labeling:
d-limonene

### Hazard statements
- **H226** Flammable liquid and vapor.
- **H315** Causes skin irritation.
- **H317** May cause an allergic skin reaction.

### Precautionary statements
- **P210** Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- **P241** Use explosion-proof electrical/ventilating/lighting/equipment.
- **P261** Avoid breathing dust/fume/gas/mist/vapors/spray.
- **P303+P361+P353** If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- **P403+P235** Store in a well-ventilated place. Keep cool.
- **P501** Dispose of contents/container in accordance with local/regional/national/international regulations.

### Chemical safety assessment
A Chemical Safety Assessment has not been carried out.

### 16 Other information
This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

#### Relevant phrases
- **H226** Flammable liquid and vapor.
- **H315** Causes skin irritation.
- **H317** May cause an allergic skin reaction.

#### Department issuing SDS
Product Safety Department

#### Contact
Product Safety Department
productsafety@adv-bio.com

#### Date of preparation / last revision
02/11/2019 / -

#### Abbreviations and acronyms:
- ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
- IMDG: International Maritime Code for Dangerous Goods
- DOT: US Department of Transportation
- IATA: International Air Transport Association
- ACGIH: American Conference of Governmental Industrial Hygienists
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- NFPA: National Fire Protection Association (USA)
- HMIS: Hazardous Materials Identification System (USA)
- VOC: Volatile Organic Compounds (USA, EU)
- LC50: Lethal concentration, 50 percent
- LD50: Lethal dose, 50 percent
- PBT: Persistent, Bioaccumulative and Toxic
- vPvB: very Persistent and very Bioaccumulative
- NIOSH: National Institute for Occupational Safety
- OSHA: Occupational Safety & Health
- TLV: Threshold Limit Value
- PEL: Permissible Exposure Limit
- REL: Recommended Exposure Limit
- Flam. Liq. 3: Flammable liquids – Category 3
- Skin Irrit. 2: Skin corrosion/irritation – Category 2
- Skin Sens. 1: Skin sensitisation – Category 1